

Date: Thursday, 19/07/2007 2:18:55 PM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BUSHING
Job Number :	33544		
Estimate Number :	11633		
P.O. Number :	NA	Part Number :	D2972
This Issue :	19/07/2007	S.O. No. :	NA
Prsht Rev. :	NC	Drawing Number :	D2972 REV A
First Issue :	NA	Project Number :	N/A
Previous Run :	33544	Drawing Revision :	A
		Material :	NA
		Due Date :	30/08/2007
Written By :			Qty: 100 Um: Each
Checked & Approved By :			
Comment :	Est <input checked="" type="checkbox"/> 00.05.18 New Issue EC		
	Est Rev:B Now Made In-House 07-07-19 JLM Verified By:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R1000	303 Round Bar 1.0"
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Comment: Qty.: 0.1061 f(s)/Unit Total : 10.6050 f(s)

303 Round Bar 1.0"

Batch: M18129

68 parts M18429-40
 DSP 07/11/11

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: 1-TURN AS PER FOLIO FA701 & DWG D2972,

FOLIO REV: NA

DWG REV: NA

2-DEBURR AS REQUIRED

DSP 07/11/11 (108)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DSP 07/11/11

(108)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

mk 07/11/12

(108)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST. 55

CS

(108X)

AS 07/11/12

Date: Thursday, 19/07/2007 2:18:55 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33544

Part Number: D2972

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



108

Comment: FINAL INSPECTION/W/O RELEASE

207/11/13

Job Completion



W 07-11-13

Date: Monday, 7/16/2007 2:42:23 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 33544	
Estimate Number : 11633	
P.O. Number :	Part Number : D2972
This Issue : 7/16/2007 S.O. No. :	Drawing Number : D2972 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 8/30/2007 Qty: 100 Um: Each
Checked & Approved By : <u>07.07.17</u>	
Comment : Est A 00.05.18 New Issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: _____

Machine per Dwg. D2972.

Material release note required.

M303R1.00
.101 6x

2.0	D2972P	Bushing
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 100.0000 Each(s)
 Bushing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Date: Monday, 7/16/2007 2:42:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 33544

Part Number: D2972

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

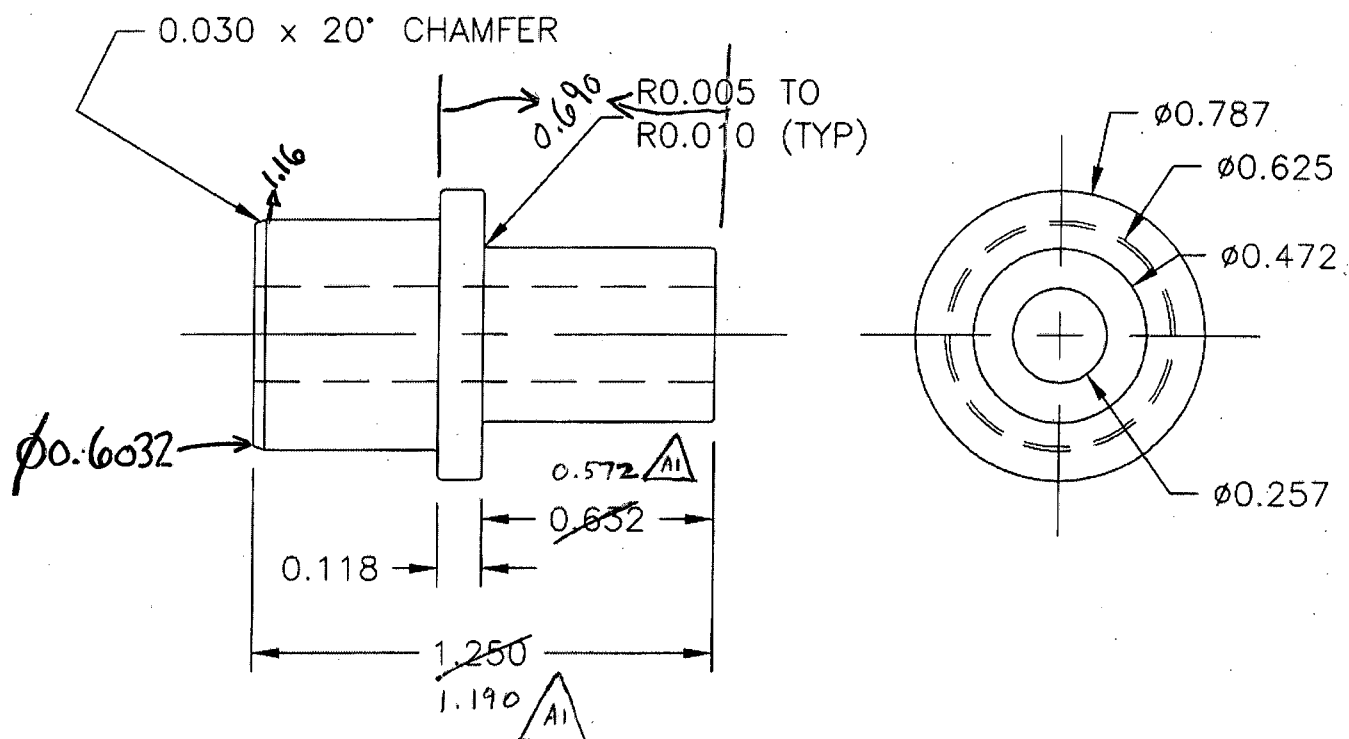
Job Completion





DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #	APPROVED #	DRAWING NO. D2972	REV. A SHEET 1 OF 1
DATE 00.03.13		TITLE BUSHING	SCALE 2:1
A	00.03.13	NEW ISSUE	

RELEASED
00.05.11 #



MATERIAL: AISI 303 STAINLESS STEEL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33544

A1 01.03.12 REDUCE LENGTH OF BUSHING #UP

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